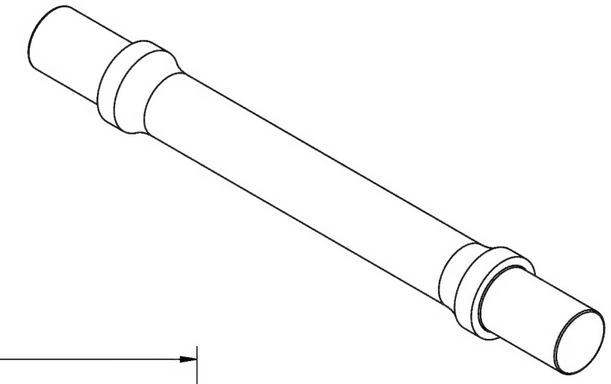

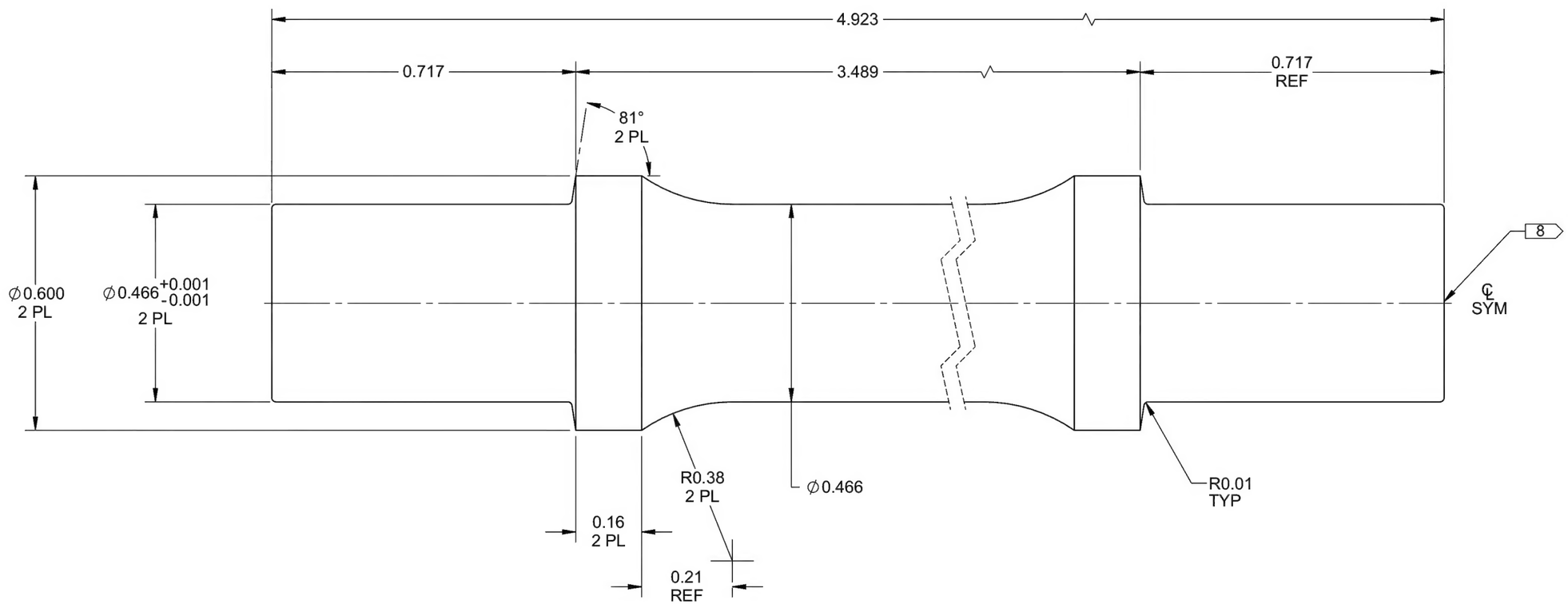

D5517-1 GROUND HANDLING PIN

NOTES:
1) MATERIAL: 17-4PH H1150 SS ROUND BAR PER AMS 5643
MINIMUM YIELD TENSILE STRENGTH = 100 KSI
MINIMUM ULTIMATE YEILD STRENGTH = 125 KSI
REF DART SPEC. M17-4-R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.010 TO 0.015 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044
7) WEIGHT: 0.26 lbs
8) IT IS ACCEPTABLE TO USE A NUMBER 2 CENTER DRILL TO MANUFACTURE THE GROUND HANDLING PIN

UNAPPROVED

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE (NCR17-6303)	ML	17.03.09

DESIGN	NO	**DART AEROSPACE USA, INC** EUGENE, OR
DRAWN	ML	
CHECKED	NO	DRAWING NO. D5517 REV. A7
MFG. APPR.	JFS	SHEET 1 OF 1
APPROVED		TITLE GROUND HANDLING PIN SCALE NTS
DE APPR.		
DATE	17.03.09	

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